

S. FAB



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RBT18409-11
Job Sheet 183006



Part No: RBT18409-11

Job Qty: 2 ea

Part Name: Location Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/10/18

Job Tracking No:

Due Date: 10/8/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18409 Rev.C IPP Rev. A 18.06.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		10/8/18	0.00	0.00	Start Up Small Fab-3		
110	Small Fab	2 pcs		10/8/18	0.00	0.81	Small Fab-4		
120	QC	2 pcs		10/8/18	0.00	0.00	QC5		
130	Packaging	2 pcs		10/8/18	0.00	0.00	Packaging3-1		
140	QC21-SA	2 Ea		10/8/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Handwritten signatures and dates:
 11/10/18
 38
 9-89
 OCT 09 2018
 21A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.1874 sf (.0937 ea)	90-Start up Operation	5089301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	75	0

Part Specifications

Specifications could not be found.

Plex 9/10/18 2:01 PM dart.logan.david

-DART
AEROSPACE

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Container No: S114424

Part: RBT18409-11

Job No: 183006

Serial No/Batch: S114424

Revision: C

Inspector:

Exp Date:

Instructions:

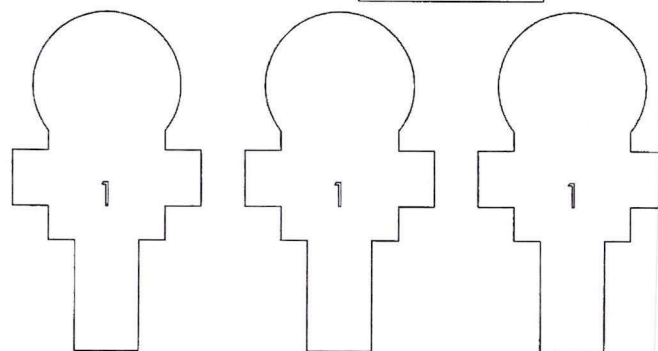
Date: 09/28/19

R0.25
4 PL

RBT18409

ITEM	P/N	DESCRIPTION	QTY.
1	RBT18409-1	MOORING ADAPTER ASSY	3
2	RBT18409-24	ANTI-SEIZE TAPE	1

2



4.50

3.00

RBT18409-11 LOCATION PLACARD

NOTES:

1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. C
MFG. APPR.	DP	RBT18409	SHEET 4 OF 7
APPROVED	<i>MLP</i>	TITLE	SCALE
DATE	6/4/2018	AIRCRAFT MOORING ADAPTER SET	NTS
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